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# **MXR-KM Series**

**Cross Flow Induced Draft** 



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For over 40 years, the MESAN Group has engaged in the engineering and manufacturing of high quality, high efficiency evaporative cooling equipment. Through hard work, ethics, and a constant pursuit of excellence, MESAN has become a leader in the cooling tower industry in Asia. Today, MESAN continues to play a vital role in the development of new technologies and products, and is proud to have been selected as a

global market.

MESAN is an ISO-9001 and 14001 certified company; our towers were the first ones in Hong Kong and China to obtain the CTI STD-

key supplier for many renowned projects in the

Hong Kong and China to obtain the CTI STD-201 performance certification, all of our products are ASHRAE-90.1-2013 compliant, a

requisite towards LEED certification for Green Buildings by the USGBC (United States Green Building Council). All this confirms MESAN's constant pursuit of excellence and world-class quality.

MESAN's focus on engineering, research and development, quality management and excellent customer service, is the powerful combination that drives the MESAN brand up on a constant and steady growth. The many patents granted, are proof of MESAN's strive for delivering new environmentally friendly technologies and energy efficient products for the global markets.



MESAN USA strategically located at the center of the Americas continent, in Miami, Florida, USA, consolidates MESAN Group's global presence and reiterates its commitment to provide world-class products for an ever-expanding market.

MESAN USA offers local presence, local inventory of equipment and spare parts and bilingual technical support as well as customer service, in English and Spanish. All products offered by MESAN USA have been engineered to

meet and exceed all codes and standards applicable in this hemisphere.









## **Overview**

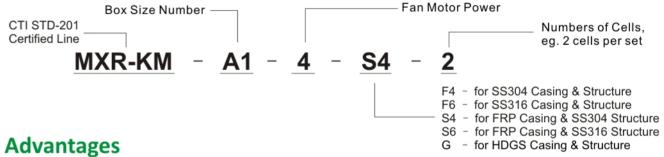
The MXR-KM Series comes to fill a need in the market for a costeffective, energy-saving, high-efficiency, inducted-draft, cross-flow cooling tower for all outdoor application. All MXR-KM models are fully compliant with ASHRAE 90.1 which earns up to 2 LEED® points towards green building certification. Some MXR-KM towers



can be precisely assembled in the factory and delivered by trailer. It ensures the best quality and reduced installation labor and cost.

The MXR-KM Series is available in 214 models with capacities ranging from 59m<sup>3</sup>/h to 1,140 m<sup>3</sup>/h per cell.

# **Model Designation**



### **Long Service Life**

The MXR-KM series' standard FRP construction, provides maximum corrosion resistance for long service life. MESAN towers use the highest quality gelcoat finish for smooth surfaces, which are easy to clean and prevent microbial growth. Also available with optional HDGS (G235 hot dipped galvanized steel) and SS-304 or SS-316 (Stainless Steel) for superior corrosion resistance.



#### Low Maintenance

Motors and drive components are located above the fan blades, with easy access from the top of the fan deck. Nozzle-free water distribution system. Sealed bearings rated for L10-80,000 hours ensure a trouble-free, almost maintenance free, drive assembly.

#### Low water consumption

Low fan speeds plus very efficient drift eliminators contribute to reduce the water consumption of the MXR-KM towers. Water consumption is one of the two important variables to earn LEED points.

### **Low Energy Consumption**

Maximizing energy savings is at the core of every MESAN product. Low energy consumption is the most important variable to consider when pursuing LEED certification. The MXR-KM series have the lowest motor KW rating per ton of capacity in the market. All models are fully ASHRAE-90.1-2013 compliant, largely exceeding this standard's m³/h/kw requirements.



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# **Mechanical Components**

#### Motor

TEAO type, IP55 enclosure, class F insulation, high efficiency, and specially designed to operate within the high-humidity environment of a cooling tower.

#### Fan

High efficiency, axial, aluminum alloy fans, with innovative low drag, aerodynamic airfoil blade design, adjustable pitch blades and low-noise.

### **Speed Reducer**

Fans are driven by low-speed V-belt reducers. Our reducers have very sturdy design with large diameter high tensile strength steel shafts; NSK permanently lubricated sealed bearings, isolated from the airstream within a sealed enclosure. Our V-belts designed to withstand the rigors of the humid environment, and ensure long and reliable operation.



# **Casing and Structural Elements**

#### Casing

Hand-laid fiberglass with E-glass chopped strand mat, unsaturated polyester resin, and UV-resistant stabilized gel coat, combine to provide excellent corrosion resistance, structural integrity and long service life with minimum maintenance.

Also available as options: HDGS (G235 hot-dipped galvanized steel), SS-304 /316 Stainless Steel casing, and any combination of all these materials.

Hardware (nuts, bolts and washers) are also available standard in HDGS or SS-304/316 as an option.

#### **Structural Frame**

The standard structure is made of heavy-gauge G235 hotdipped galvanized steel and as an option in SS-304 /316 stainless steel.





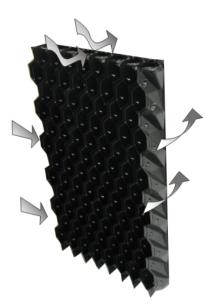
# **Water Distribution System**

#### **Hot Water Basins**

Gravity water flow distribution, without nozzles, plus high efficiency diffuser baffles, ensure uniform coverage of the infill surface.

#### Infill

High efficiency infill, maximizes the contact surface between water and air, allowing for higher evaporation rates and improved heat transfer, while offering the lowest resistance to air flow, for reduced air pressure drop and lowest energy consumption. Staggered infill sheets, are designed for easier replacement in smaller sections, as oppossed to other brands' design in very large full height sheets that are very costly to replace. If a small section of MESAN's infill gets accidentally damaged, there is no need to replace the whole sheets, just the small damaged section.



Another feature of MESAN's infill is the built-in primary drift eliminators, that when coupled with the optional secondary drift eliminators provides the lowest possible drift losses.

### **Other Features**

### **Internal Walkway**

OSHA-compliant internal walkway that runs all the way across the tower is provided for easy maintenance access.

#### **Cold Water Basin**

- 1. The cold water basin is deep enough to help increase the NPSH for the pumps, and reduce the risk of cavitation.
- 2. A suction strainer is also a standard feature.
- 3. Brass make-up water valves with polymer floats are standard.
- 4. Equalizer connections are available for multiple cell applications.
- 5. Self-balancing single inlet piping is available on smaller towers (up to Size E). This reduces installation time and costs (materials and labor).

# Factory Assembled

Sizes A1 to G1 can be precisely assembled at factory and shipped to the job-site for reduced installation time and costs. (available in some markets only)





**Tower Dimensions** 

mm

4,275

4,275

4,785

4,785

5,115

5,115

4,755

4,755

5,085

5,085

4,985

5,335

5,500

mm

3,460

3,460

3,970

3,970

4,300

4,300

3,970

3,970

4,300

4,300

4,145

4,495

4,660

mm

4,450

4,450

4,540

4,540

4,540

4,540

4,740

4,740

5,430

5,430

# 01. Motor

02. V-Belt Reducer

03. Motor Support

04. Fan

05. Fan Guard

06. Fan Stack

07. Hot Water Basin

09. Cold Water Basin

10. Lower Frame

11. Suction Tank

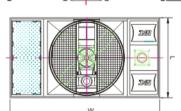
12. Water Outlet

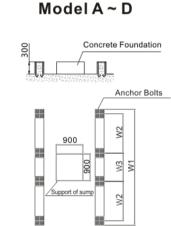
13. Access Door

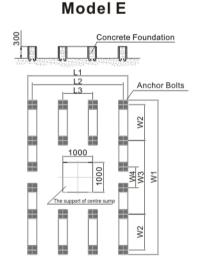
14. Casing

15. Ladder









Model		ا	Founda	tion Din	nension	Pipe Connections						
MXR-KM	L1	L2	L3	W1	W2	W3	W4	Inlet	Outlet	Overflow	Drain	M-U
	mm	mm	mm	mm	mm	mm	mm	DN	DN	DN	DN	DN
Α	2,330	2,030	_	3,910	1,330	950	_	100x2	125	50	40	20
В	2,500	2,200	_	4,020	1,385	950	_	125x2	150	50	40	25
С	2,830	2,530	-	4,290	1,470	1,050	_	150x2	200	50	40	25
D	3,200	2,900	_	4,510	1,580	1,050	_	150x2	200	80	50	25
E	3,350	3,050	1,000	5,170	1,200	2,470	700	200x2	250	80	50	40

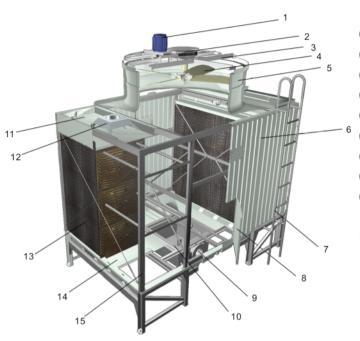
# **Product Technical Data**

Model	Nominal	Motor		Tower Dir	mensions	Model	Nominal	Motor		
Wodei	Water Flow Rate	Wiotor	L	w	н	h	Wodel	Water Flow Rate	Motor	L
MXR-KM	m³/h	kw	mm	mm	mm	mm	MXR-KM	m³/h	kw	mm
A1-1.1	59	1.1					C1-3	126	3	
A1-1.5	65	1.5			3,470		C1-4	139	4	2,600
A1-2.2	74	2.2	2,110	3,950		2,850	C1-5.5	155	5.5	2,000
A1-3	82	3					C1-7.5	170	7.5	
A1-4	90	4					C2-3	130	3	
A2-1.1	62	1.1	2,110				C2-4	144	4	2,600
A2-1.5 A2-2.2	68	1.5					C2-5.5 C2-7.5	161 178	5.5 7.5	
A2-2.2 A2-3	78 87	3		3,950	3,470	2,850				
A2-4	96	4					C3-4 C3-5.5	155 173	4 5.5	
A2-5.5	106	5.5					C3-7.5	193	7.5	2,600
A3-2.2	86	2.2					C3-11	220	11	
A3-3	95	3					C4-4	160	4	
A3-4	105	4	2,110	4,040	3,980	3,360	C4-5.5	179	5.5	
A3-5.5	117	5.5					C4-7.5	199	7.5	2,600
A4-2.2	90	2.2					C4-11	227	11	
A4-3	101	3					C5-4	163	4	
A4-4	110	4	2,110	4,040	3,980	3,360	C5-5.5	182	5.5	
A4-5.5	123	5.5					C5-7.5	203	7.5	2,600
A5-2.2	94	2.2					C5-11	232	11	
A5-3	105	3					C5-15	258	15	
A5-4	116	4	2,110	4,040	4,490	3,870	C6-4	168	4	
A5-5.5	128	5.5					C6-5.5	188	5.5	
A5-7.5	144	7.5					C6-7.5 C6-11	210 239	7.5	2,600
A6-2.2	98	2.2					C6-11	266	15	
A6-3	109	3	2,110		4,490		D1-4	174	4	2,950
A6-4	120	4		4,040		3,870	D1-4 D1-5.5	195	5.5	
A6-5.5	134	5.5					D1-7.5	217	7.5	
A6-7.5	150	7.5					D1-11	248	11	
B1-2.2	93	2.2	2,270		3,855		D2-4	180	4	2,950
B1-3	104	3		4,140		3,210	D2-5.5	202	5.5	
B1-4 B1-5.5	115 129	5.5					D2-7.5	225	7.5	
							D2-11	256	11	
B2-2.2 B2-3	97 108	2.2					D3-4	184	4	
B2-3	119	4					D3-5.5	206	5.5	
B2-5.5	132	5.5	2,270	4,140	3,855	3,210	D3-7.5	230	7.5	2,950
B2-7.5	147	7.5					D3-11	262	11	
B2-11	167	11					D3-15	292	15	
B3-3	115	3					D4-4	190	4	
B3-4	127	4					D4-5.5 D4-7.5	213 237	5.5 7.5	2.050
B3-5.5	141	5.5	2,270	4,240	4,355	3,710	D4-7.5	270	11	2,950
B3-7.5	158	7.5					D4-15	301	15	
B4-3	119	3					E1-5.5	226	5.5	
B4-4	132	4	2 270	4 240	1 255	2 710	E1-7.5	252	7.5	
B4-5.5	147	5.5	2,270	4,240	4,355	3,710	E1-11	287	11	3,120
B4-7.5	162	7.5					E1-15	319	15	
B5-3	118	3					E2-5.5	248	5.5	
B5-4	131	4	2,270	4,240	4,535	3,890	E2-7.5	274	7.5	0.400
B5-5.5	147	5.5		.,2.0		-,-50	E2-11	314	11	3,120
B5-7.5	163	7.5					E2-15	349	15	
B6-3	123	3					E3-5.5	242	5.5	
B6-4	136	4	2,270	4,240	4,535	3,890	E3-7.5	270	7.5	3,120
B6-5.5	152	5.5	,	,	,		E3-11	309	11	.,
B6-7.5	169	7.5					E3-15	344	15	
Notes:										

- 1) Nominal water flow is defined as rate of water cooled from  $37^{\circ}$ C to  $32^{\circ}$ C with  $28^{\circ}$ C wet-bulb temperature.
- 2) Satisfactory performance is based on precise selection, proper system design and installation in a clean and well-ventilated location.

# **MXR-KM Series**

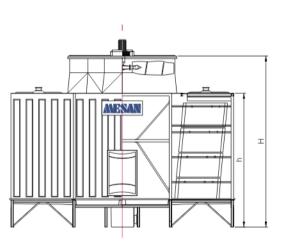
## Model: F ~ K Cooling Capacity: 241~1140m³/h

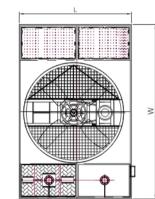


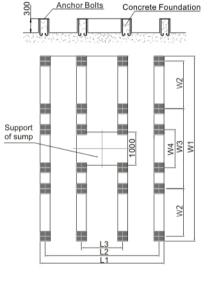
- 01 Motor
- 02 V-Belt Reducer
- 03 Motor Support
- 04 Fan
- 05 Fan Stack
- 06 Panel
- 07 Ladder
- 08 Access Door
- 09 Water Outlet
- 10 Suction Tank
- 11 Hot Water Basin
- 12 Water Inlet
- 13 Infill
- 14 Cold Water Basin
- 15 Lower Frame











Model		F	oundat	tion Dim	ensions	Pipe Connections						
MXR-KM	L1	L2	L3	W1	W2	W3	W4	Inlet	Outlet	Overflow	Drain	M-U
	mm	mm	mm	mm	mm	mm	mm	DN	DN	DN	DN	DN
F	3,750	3,450	1,250	5,600	1,440	2,420	1,150	200×2	250	80	50	40
G	4,250	3,950	1,450	6,380	1,700	2,680	1,150	125×4	250	80	50	40
н	4,650	4,350	1,450	6,760	1,700	3,060	1,150	150×4	300	100	100	50
1	5,350	5,050	1,667	7,480	1,700	3,780	1,150	150×4	300	100	100	50
J	5,750	5,450	1,800	7,780	1,700	4,080	1,150	200×4	350	100	100	50
K	6,300	6,000	1,450	8,280	1,700	4,580	1,150	200×4	350	100	100	50

# **Product Technical Data**

	Nominal			Tower		Nominal		Tower Dimensions					
Model	Water Flow Rate	Motor		W	Dimensions H	h	Model		Motor				
MXR-KM	m³/h	kw	mm	mm	mm	mm	MXR-KM	m³/h	kw	mm	mm	mm	mm
F1-5.5	241	5.5					11-15	556	15				
F1-7.5	269	7.5		= 400			11-18.5	598	18.5				
F1-11	307	11	3,530	5,480	4,990	3,900	11-22	636	22	5,130	7,360	5,865	4,720
F1-15	342	15					11-30	708	30	0,100	1,000	0,000	.,,,20
F2-5.5	262	5.5					11-37	761	37				
F2-7.5	293	7.5						500	45				
F2-11	334 373	11	3,530	5,480	5,490	4,400	I2-15 I2-18.5	580 623	15 18.5				
F2-15 F2-18.5	401	18.5					12-10.5	664	22				
F2-22	425	22					12-30	740	30	5,130	7,360	6,200	5,055
F3-5.5	268	5.5					12-37	796	37				
F3-7.5	300	7.5					12-45	851	45				
F3-11	342	11	3,530	5,480	5,665	4,575							
F3-15	382	15	0,000	0,100	0,000	4,070	I3-15 I3-18.5	593 639	15 18.5				
F3-18.5	411	18.5					13-16.5	679	22			6,365	5,220
F3-22	436	22					13-22	756	30	5,130	7,360		
G1-11 G1-15	374 415	11					13-37	814	37	5,130	7,360		
G1-18.5	445	18.5					13-45	871	45				
G1-22	471	22	4,030	6,260	5,205	4,110	13-55	930	55				
G1-30	522	30											
G1-37	560	37					J1-15	633	15				
G2-11	393	11					J1-18.5	682	18.5				
G2-15	439	15	4,030	6,260	5,540	4,450	J1-22	725 808	30	5,530	7,660	6,200	5,055
G2-18.5 G2-22	472 501	18.5					J1-30 J1-37	869	37				
G2-22	557	30					J1-45	930	45				
G3-11	403	11									<u> </u>		
G3-15	450	15					J2-18.5	697	18.5				
G3-18.5	484	18.5	4,030	6,260	5,715	4,620	J2-22	741	22	5,530	7,660	6,365	5,220
G3-22	514	22					J2-30	826	30				
G3-30	572	30					J2-37	889	37				
H1-11	402	11					J2-45	952	45				
H1-15	452	15	4 400	0.040	5.055	4 440	J3-18.5	736	18.5				
H1-18.5 H1-22	486 516	18.5	4,430	6,640	5,255	4,110	J3-22	785	22			6,875	
H1-30	574	30					J3-30	874	30	5,530	7,660		5,730
H2-11	439	11					J3-37	941	37				
H2-15	490	15					J3-45	998	45				
H2-18.5	527	18.5	4,430	6,640	5,765	4,620	K1-18.5	737	18.5				
H2-22	560	22					K1-22	784	22				
H2-30	623	30					K1-30	875	30	6,080	8,160	6,365	5,220
H3-11	457	11					K1-37	941	37				
H3-15 H3-18.5	510 550	15 18.5					K1-45	1008	45				
H3-10.5	584	22	4,430	6,640	6,100	4,955	K2-22	829	22				
H3-30	650	30					K2-30	926	30				
H3-37	699	37					K2-37	997	37	6,080	8,160	6,875	5,730
H4-18.5	573	18.5					K2-45	1067	45				
H4-22	608	22					K2-55	1140	55				
H4-30	678	30					K3-22	854	22				
H4-37	730	37	4,430	6,640	6,800	5,655	K3-30	954	30				
H4-45 H4-55	782 838	45 55					K3-37	1028	37	6,080	8,160	7,220	6,075
H4-55 H4-75	935	75					K3-45	1100	45				
114-73	933	7.5											

#### Notes:

- 1) Nominal water flow is defined as rate of water cooled from 37% to 32% with 28% wet-bulb temperature.
- 2) Satisfactory performance is based on precise selection, proper system design and installation in a clean and well-ventilated location.

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# **Optional Accessories**

#### **HDGS Construction**

For those jobs requiring non-combustible tower casings, we offer a low cost hot-dipped galvanized option, using G235 steel, the highest grade available.

#### **Stainless-steel Construction**

When the ultimate corrosion resistance and non combustibility is required, we offer either SS304 or SS316 construction; also any combination of the two is available.

#### **Motors**

Single-speed, TEAO enclosure, but as optional we can also supply NEMA-Premium, VFD-compatible or 2-speed motors.

### Super Low Noise Fan

Standard fans are low-noise aluminum airfoil blades, but also available are the "Silent-Choice" super low-noise type with over 15dBA reduction in noise levels.

#### **Gear Reducers**

Our standard is belt-driven speed reducers, but as an option we also offer  $90^{\circ}$  and  $180^{\circ}$  gear reducers.

#### **Discharge Sound Attenuators**

Designed for low air pressure drop, our discharge sound attenuators offer a cost-conscious way to mitigate noise from the tower fan.









# **Other Optional Accessories**

	High Efficiency Motor	Others	Basin Heater				
Motor	Two Speed Motor		Discharge Sound Attenuator				
	VFD Motor		OSHA Fan Guard				
_	FRP Fan		OSHA-compliant Ladder Safety Cage and Handrail				
Fan	Low Noise Fan		Removable Strainer				
	180° Gear Box		Service Platform to Fully Cover the Cold Water Basin				
Reducer			SS/HDGS Louver				
	90° Gear Box		Variable and Constant Speed Control Panels				
Infill	ASTM PVC Infill		Vibration Cut-off Switch				
	High Temperature PP Infill		5-Year Mechanical Warranty				

MESAN guarantees the thermal performance of its CTI certified products. All CTI models are fully compliant with ASHRAE 90.1. Cooling Technology Institute (CTI) is dedicated to promoting truthful rating of cooling tower capacity, provides a third party independent verification and periodic monitoring of the products thermal efficiency. Having CTI certified products eliminates the need for costly onsite field test and ensures the system performance will meet the design objectives, for the benefit of the building owners, operators and public.



